

## **ENVIRONMENTAL POLLUTION AND CONTROL**

### **CONTROL OF AIR POLLUTION**

The atmosphere has several built-in self cleaning processes such as dispersion, gravitational settling, flocculation, absorption, rain-washout, etc to cleanse the atmosphere. However, control of contaminants at their source level is a desirable and effective method through preventive or control technologies.

#### **Source control**

1. Using unleaded petrol
2. Using fuels with low sulphur and ash content
3. Encouraging people to use public transport, walk or use a cycle as opposed to private vehicles
4. Ensure that houses, schools, restaurants and playgrounds are not located on busy streets
5. Plant trees along busy streets as they remove particulates, carbon dioxide and absorb noise
6. Industries and waste disposal sites should be situated outside the city preferably on the downwind of the city.
7. Catalytic converters should be used to help control emissions of carbon monoxide and hydrocarbons

#### **Control measures in industrial centers**

1. Emission rates should be restricted to permissible levels by each and every industry
2. Incorporation of air pollution control equipment in design of plant layout must be made mandatory
3. Continuous monitoring of the atmosphere for pollutants should be carried out to know the emission levels.

**AIR POLLUTION CONTROL EQUIPMENTS**

Scrubber systems are a diverse group of air pollution control devices that can be used to remove some particulates and/or gases from industrial exhaust streams. "Scrubber" is a pollution control devices that use liquid to wash unwanted pollutants from a gas stream. Scrubbers are one of the primary devices that control gaseous emissions, especially acid gases, Fumes. Industrial Scrubbers can also be used for heat recovery from hot gases by flue gas condensation. Scrubber are used for scrubbing the abnoxious fumes such as silicon tetrafluride, HNO<sub>3</sub>, HCl, NH<sub>3</sub>, Phosphoric acid, super phosphate & Fluorine.

The basic scrubber configurations are

- Spray nozzle scrubbers - water are sprayed with high pressure through nozzles to produce the droplets in the air
- Venturi scrubbers - air or gas velocity is increased through a venturi shape - increased turbulence atomize the water droplets
- Packed bed scrubbers - air passes through wet-laden fiber mats where mists are collected. Not suited if solid particles are present in the air since the fiber mats may plug
- Combination Venturi-cum-packed bed Scrubbers
- Cyclone Scrubbers
- Impingement-plate scrubber - vertical scrubber with horizontal plates, air flows from bottom to top, water flows from top to bottom

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The cyclone is a widely used type of particulate collection device in which dust-laden gas enters tangentially into a cylindrical or conical chamber and leaves through a central opening. When very large gas volumes must be handled and high collection efficiencies are needed a multiple of small diameter cyclones are usually nested together to form a multicyclone.

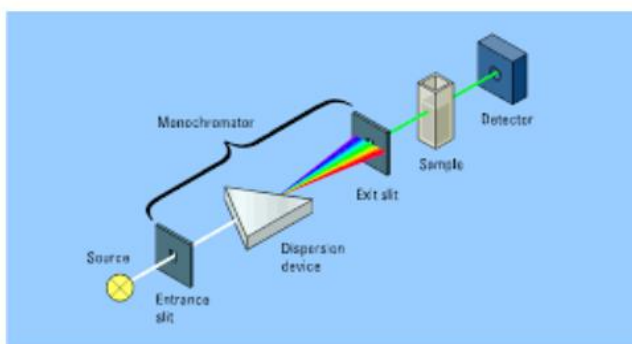


Bag filter is used for collection of dry free flowing dust; typically dust from the dust-laden air that enters by suction or positive pressure into the hopper. When this air travels across the filter media, the dust is retained on the filter element and the clean air passes through. The bags are periodically cleaned by Reverse Pulse jet type method.

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### UV SPECTROMETRY



Spectrophotometry is the quantitative measurement of the reflection or transmission properties of a material as a function of wavelength. The most common spectrophotometers are used in the UV and visible regions of the spectrum, and some of these instruments also operate into the near-infrared region as well.

Visible region 400–700 nm spectrophotometry is used extensively in colorimetry science. It is a known fact that it operates best at the range of 0.2-0.8 O.D. Ink manufacturers, printing companies, textiles vendors, and many more, need the data provided through colorimetry. They take readings in the region of every 5–20 nanometers along the visible region, and produce a spectral reflectance curve or a data stream for alternative presentations. These curves can be used to test a new batch of colorant to check if it makes a match to specifications, e.g., ISO printing standards.

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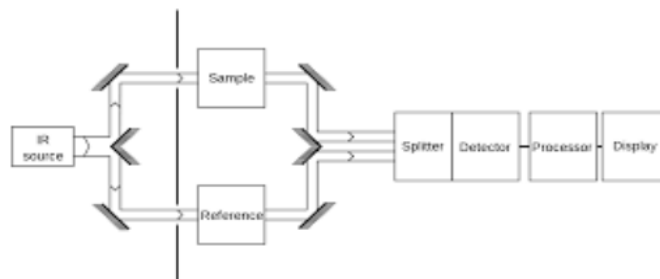
Traditional visible region spectrophotometers cannot detect if a colorant or the base material has fluorescence. This can make it difficult to manage color issues if for example one or more of the printing inks is fluorescent. Where a colorant contains fluorescence, a bi-spectral fluorescent spectrophotometer is used. There are two major setups for visual spectrum spectrophotometers, d/8 (spherical) and 0/45. The names are due to the geometry of the light source, observer and interior of the measurement chamber. Scientists use this instrument to measure the amount of compounds in a sample. If the compound is more concentrated more light will be absorbed by the sample; within small ranges, the Beer-Lambert law holds and the absorbance between samples vary with concentration linearly. In the case of printing measurements two alternative settings are commonly used- without/with uv filter to control better the effect of uv brighteners within the paper stock.

Samples are usually prepared in cuvettes; depending on the region of interest, they may be constructed of glass, plastic (visible spectrum region of interest), or quartz (Far UV spectrum region of interest).

### Applications

- Estimating dissolved organic carbon concentration
- Specific Ultraviolet Absorption for metric of aromaticity
- Bial's Test for concentration of pentoses

## INFRARED SPECTROMETRY



Spectrophotometers designed for the infrared region are quite different because of the technical requirements of measurement in that region. One major factor is the

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type of photosensors that are available for different spectral regions, but infrared measurement is also challenging because virtually everything emits IR light as thermal radiation, especially at wavelengths beyond about 5  $\mu\text{m}$ .

Another complication is that quite a few materials such as glass and plastic absorb infrared light, making it incompatible as an optical medium. Ideal optical materials are salts, which do not absorb strongly. Samples for IR spectrophotometry may be smeared between two discs of potassium bromide or ground with potassium bromide and pressed into a pellet. Where aqueous solutions are to be measured, insoluble silver chloride is used to construct the cell.

### EMISSION SPECTROMETRY

Atomic emission spectrometry (AES) is a method of chemical analysis that uses the intensity of light emitted from a flame, plasma, arc, or spark at a particular wavelength to determine the quantity of an element in a sample. The wavelength of the atomic spectral line gives the identity of the element while the intensity of the emitted light is proportional to the number of atoms of the element.

A sample of a material (analyte) is brought into the flame as either a gas, sprayed solution, or directly inserted into the flame by use of a small loop of wire, usually platinum. The heat from the flame evaporates the solvent and breaks chemical bonds to create free atoms. The thermal energy also excites the atoms into excited electronic states that subsequently emit light when they return to the ground electronic state. Each element emits light at a characteristic wavelength, which is dispersed by a grating or prism and detected in the spectrometer.

A frequent application of the emission measurement with the flame is the regulation of alkali metals for pharmaceutical analytics.

### CHROMATOGRAPHY

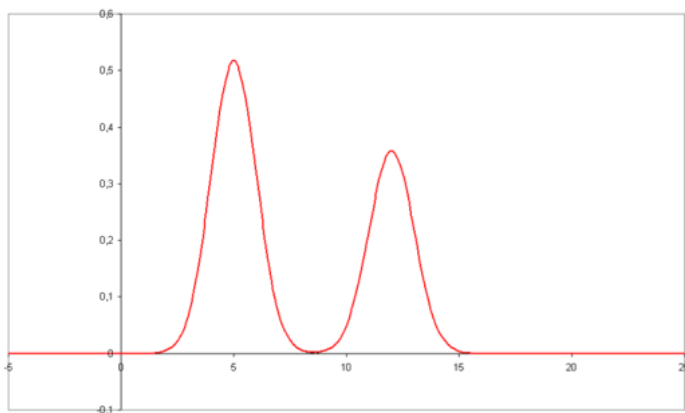
Chromatography is the collective term for a set of laboratory techniques for the separation of mixtures. The mixture is dissolved in a fluid called the *mobile phase*, which carries it through a structure holding another material called the *stationary phase*. The various constituents of the mixture travel at different

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speeds, causing them to separate. The separation is based on differential partitioning between the mobile and stationary phases. Subtle differences in a compound's partition coefficient result in differential retention on the stationary phase and thus changing the separation.

Chromatography may be preparative or analytical. The purpose of preparative chromatography is to separate the components of a mixture for more advanced use (and is thus a form of purification). Analytical chromatography is done normally with smaller amounts of material and is for measuring the relative proportions of analytes in a mixture.

- The **analyte** is the substance to be separated during chromatography. It is also normally what is needed from the mixture.
- **Analytical chromatography** is used to determine the existence and possibly also the concentration of analyte(s) in a sample.
- A **bonded phase** is a stationary phase that is covalently bonded to the support particles or to the inside wall of the column tubing.
- A **chromatogram** is the visual output of the chromatograph. In the case of an optimal separation, different peaks or patterns on the chromatogram correspond to different components of the separated mixture.



Column chromatography is a separation technique in which the stationary bed is within a tube. The particles of the solid stationary phase or the support coated with a liquid stationary phase may fill the whole inside volume of the tube (packed column) or be concentrated on or along the inside tube wall leaving an open, unrestricted path for the mobile phase in the middle part of the tube (open tubular

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column). Differences in rates of movement through the medium are calculated to different retention times of the sample.