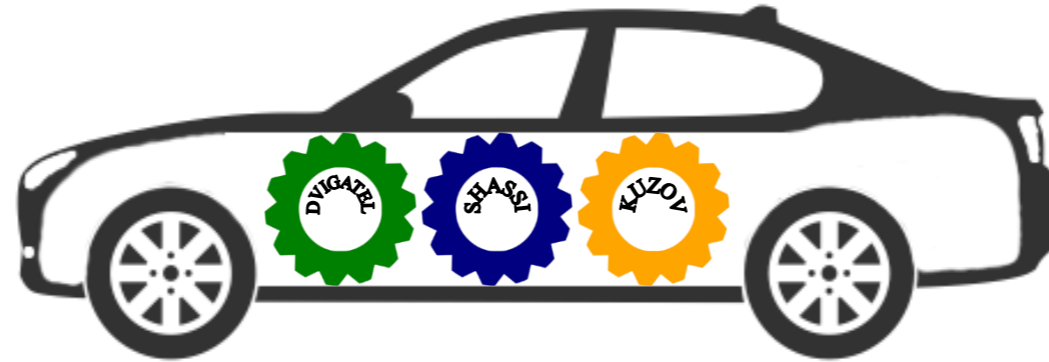


VEHICLES CONSTRUCTION

AVTOMOBILLAR KONSTRUKSIYASI



6th Topic: Lubrication System.

(6-Mavzu: Moylash tizimi)

Part 1

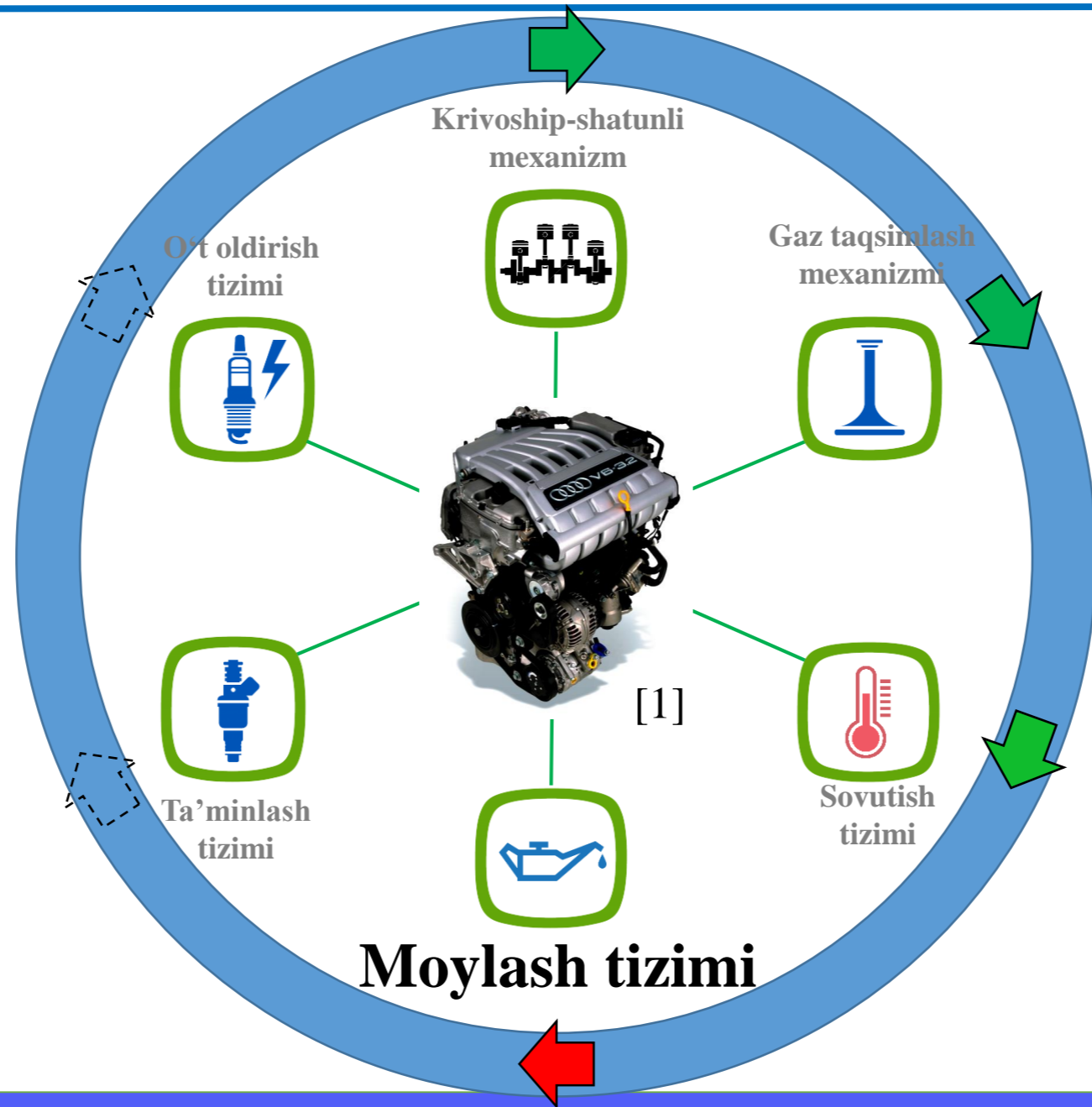
Associate Professor: Yusupov Sarvarbek

6-Mavzu: Moylash tizimi

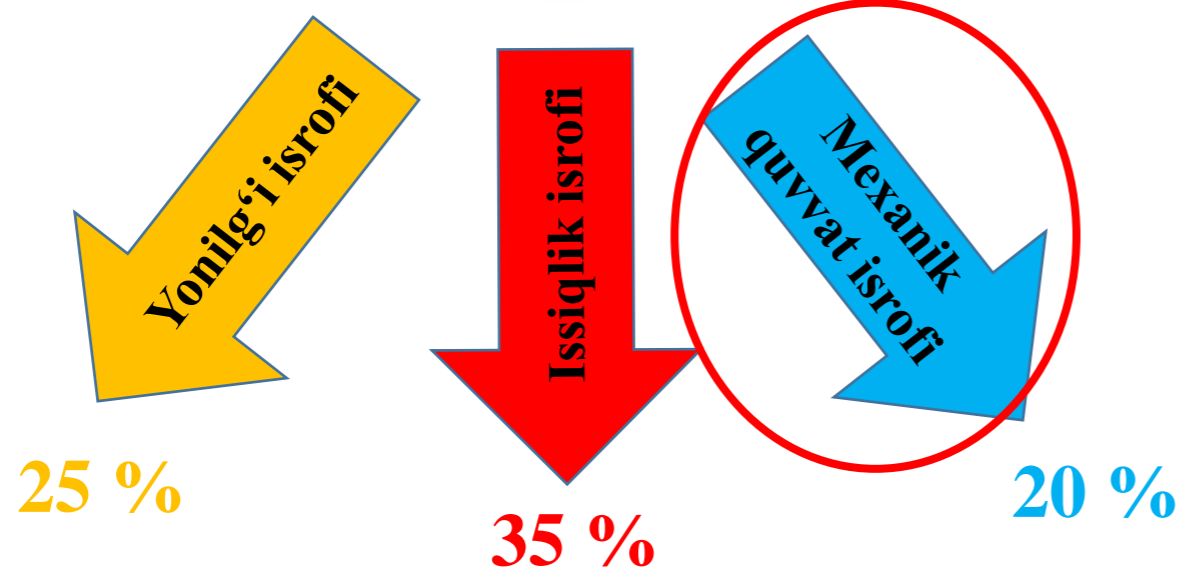
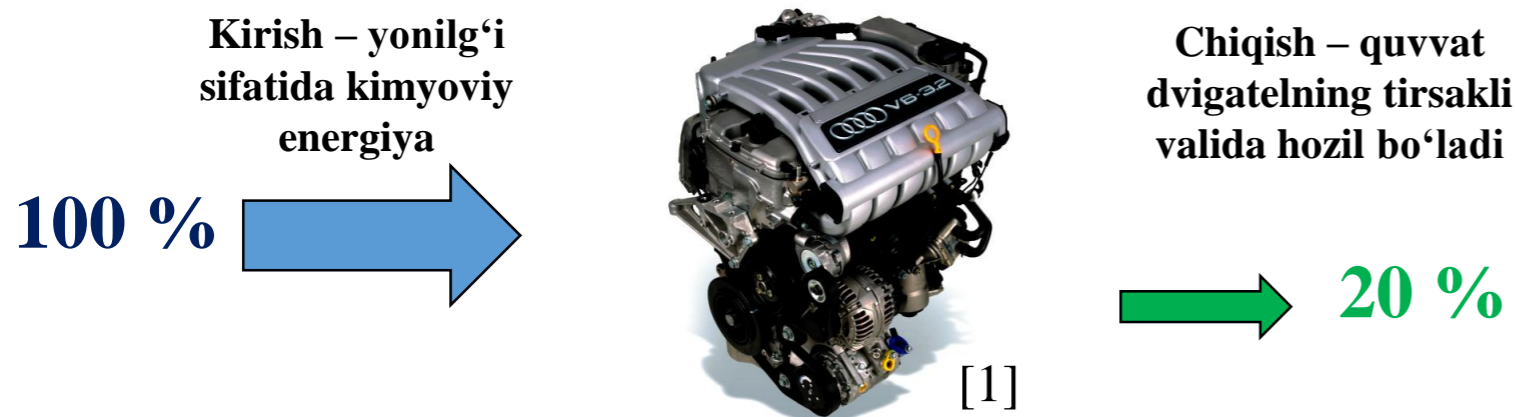
(6th Topic: Lubrication System.)

O'quv rejasini:

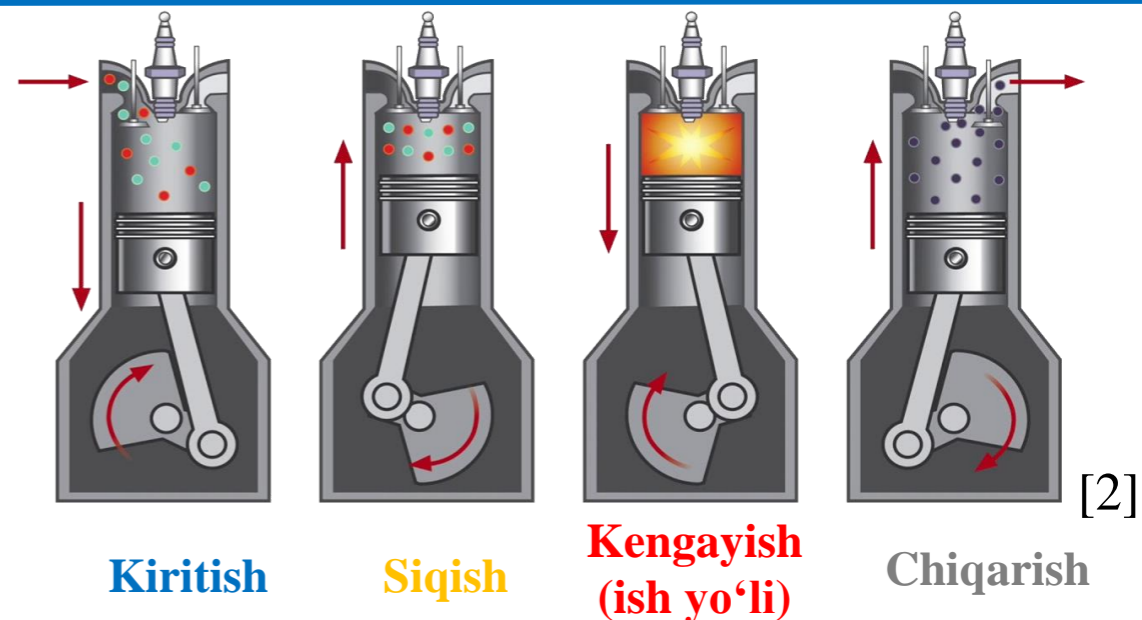
- 6.1. Moylash tizimining vazifasi va ishlash prinsipi.**
- 6.2. Moylash tizimining usullari.**
- 6.3. Moylash tizimida ishlatiladigan moylar.**
- 6.4. Moylash tizimi qismlarining konstruksiyasi.
- 6.5. Dvigatel karterini shamollatish.



6.1. Moylash tizimining vazifasi va tasnifi.

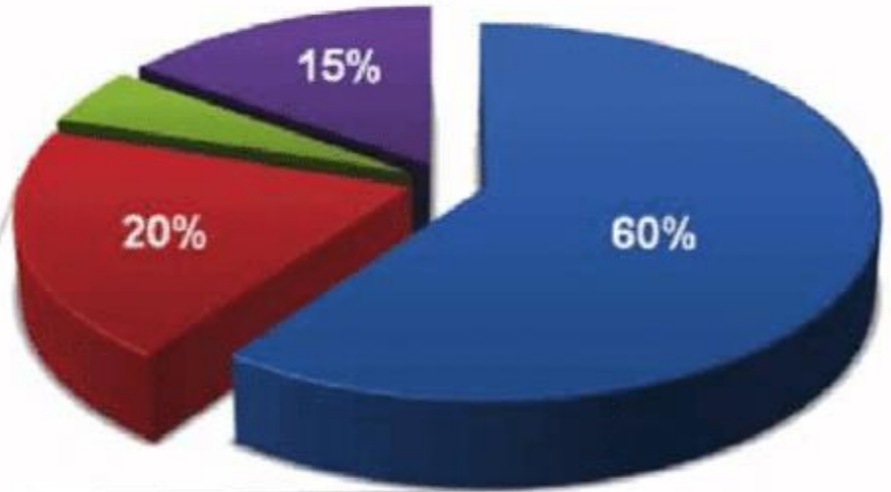
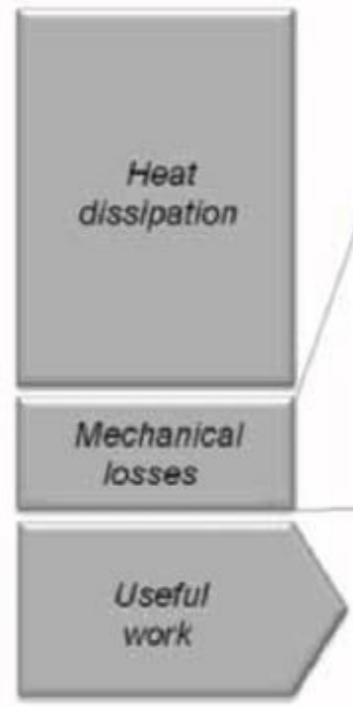
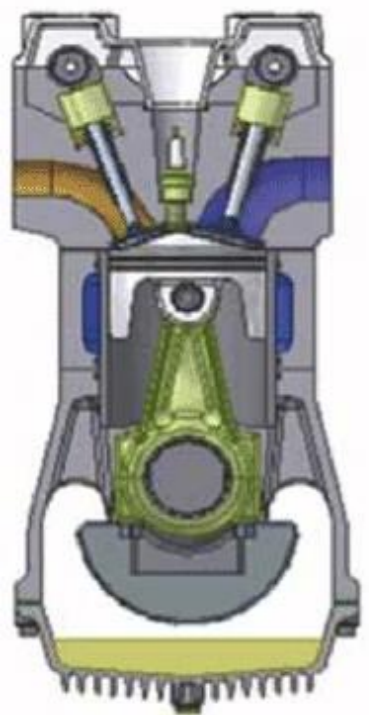


Umumiy yo‘qotish – 80 %



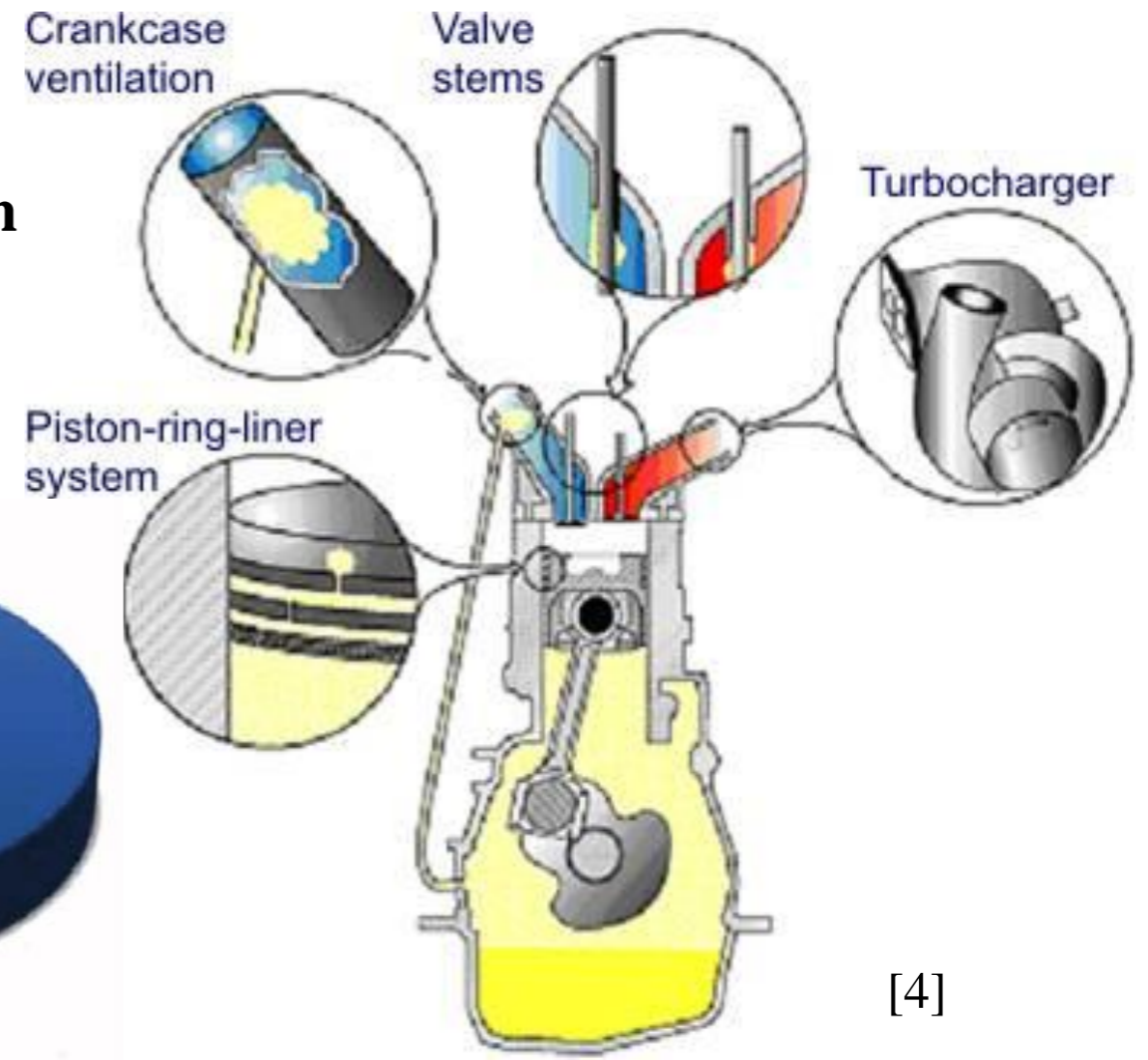
Dvigatelning ma’lum quvvati detallarning o‘zaro ishqalanishidan vujudga keladigan qarshilikni yengishga sarflanadi.

Lubricating Oil Consumption



- Piston assembly
- Cranktrain
- Valvetrain
- Other

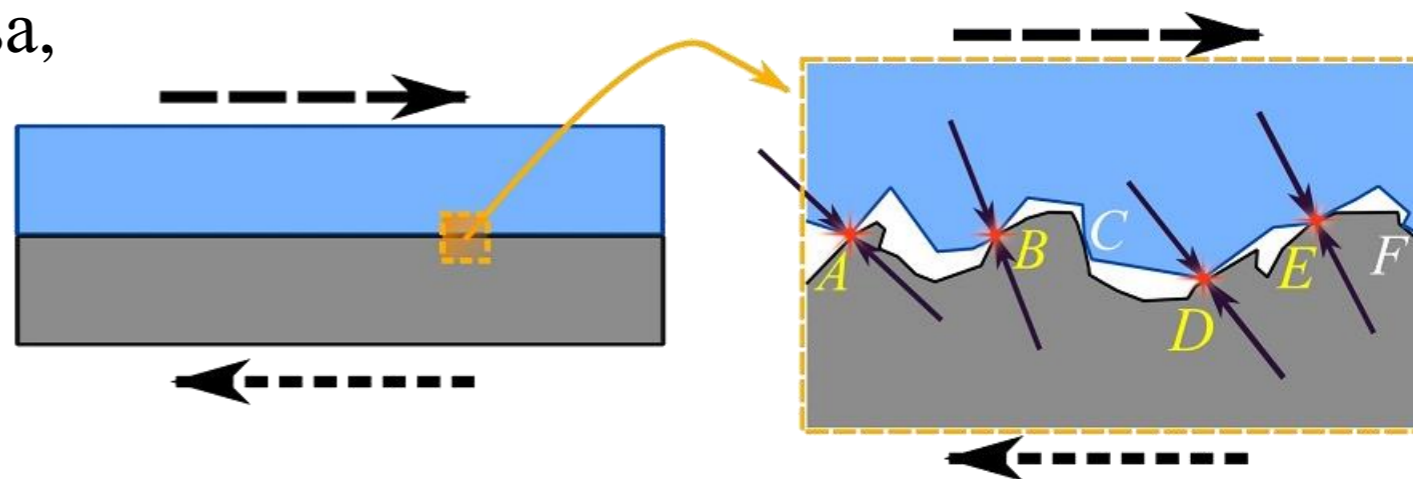
[3]



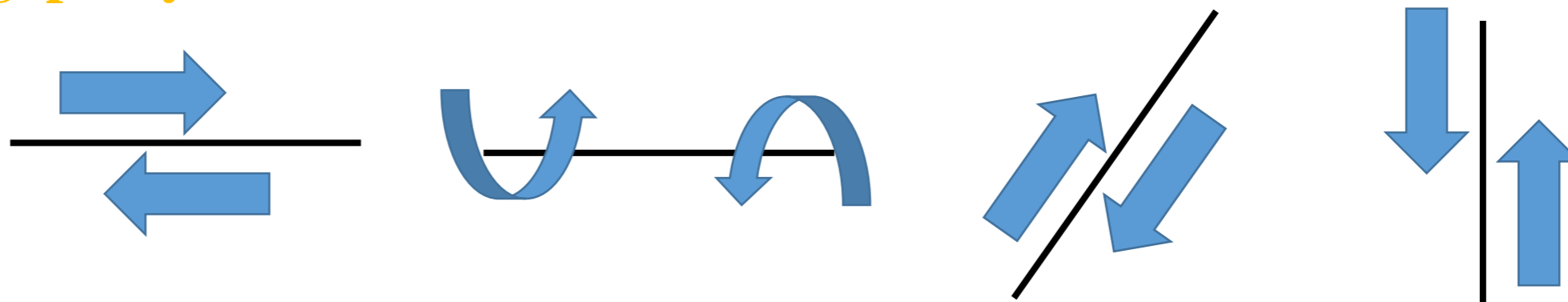
[4]

Detallardagi ishqalanish yuqori bo'lsa,

- **Tez yeyiladi;**
- **Qiziydi;**
- **Dvigatelning quvvati;**
- **Tejamkorligi pasayadi.**



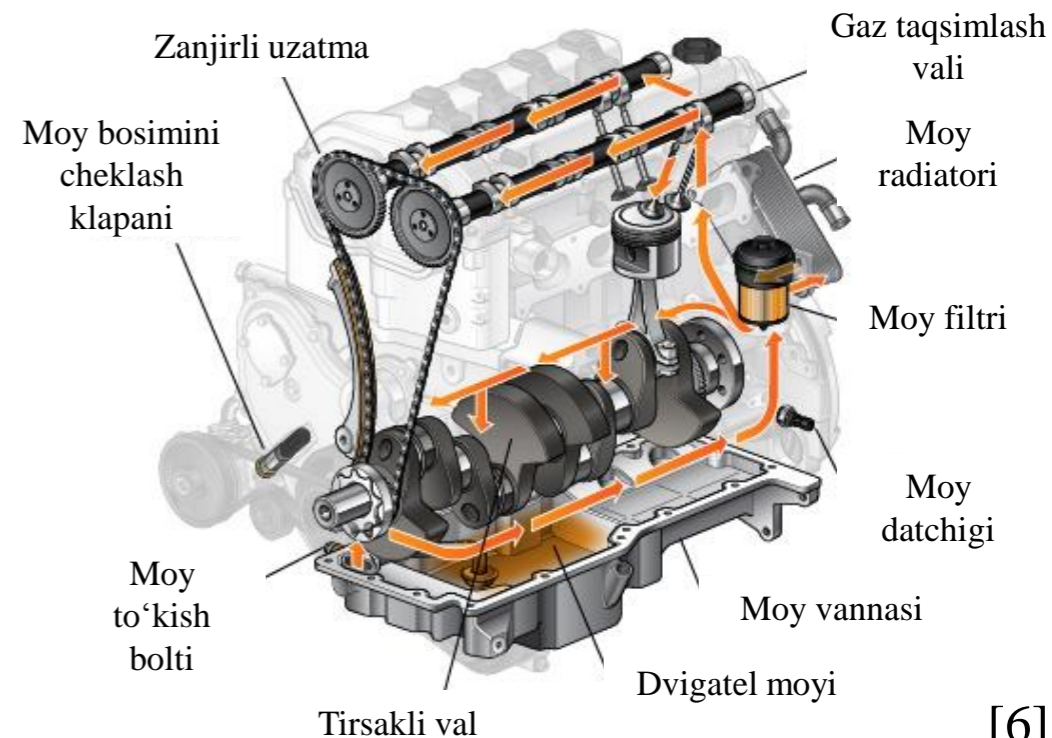
[5]



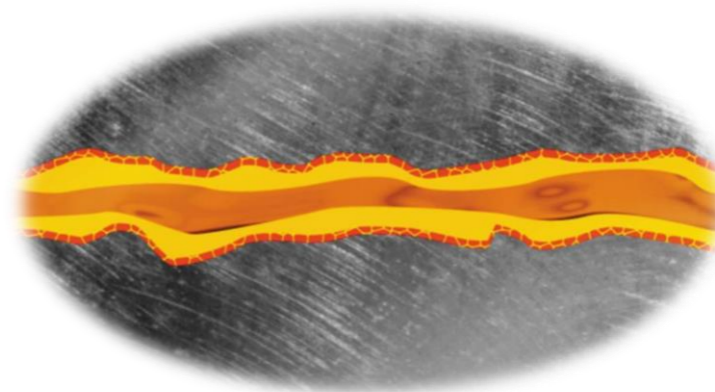
Moylash tizimi dvigatel detallarining ishqalanuvchi yuzalariga yetarli miqdorda moy yetkazib berish uchun xizmat qiladi.

Maqsad detal yuzalarida ishqalanish kuchini va yeyilishini kamaytirishdir.

Shu bilan birga, moy yuzani qirindilardan tozalaydi, korroziyadan himoyalaydi hamda detallarni qisman sovitish vazifasini bajaradi.

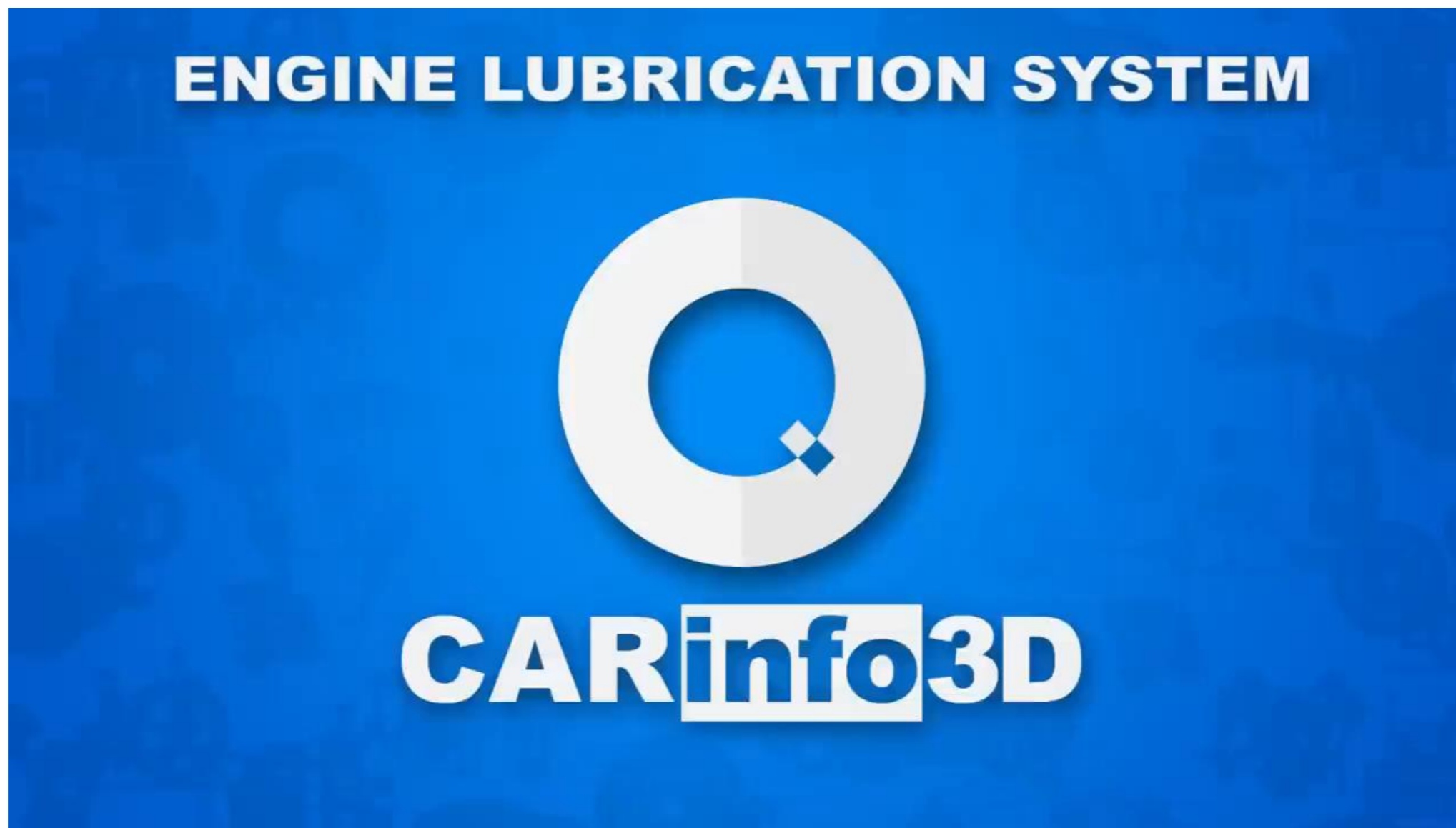


[6]



[7]

Moyning tizimining ishlash prinsipi.



[8]



6.2. Moylash tizimining usullari.

Moy dvigatel detallariga

- Sachratish,
- **Bosim ostida** yoki **aralash** usulda berilishi mumkin.

Shunga ko‘ra, zamonaviy avtomobil dvigatellarida asosan **kombinatsiyalashgan** (*aralash*) moylash tizimi qo‘llaniladi.

Bu turdagi moylash tizimida katta yuklanib ishlaydigan detal yuzalariga moy nasos orqali bosim ostida majburiy,

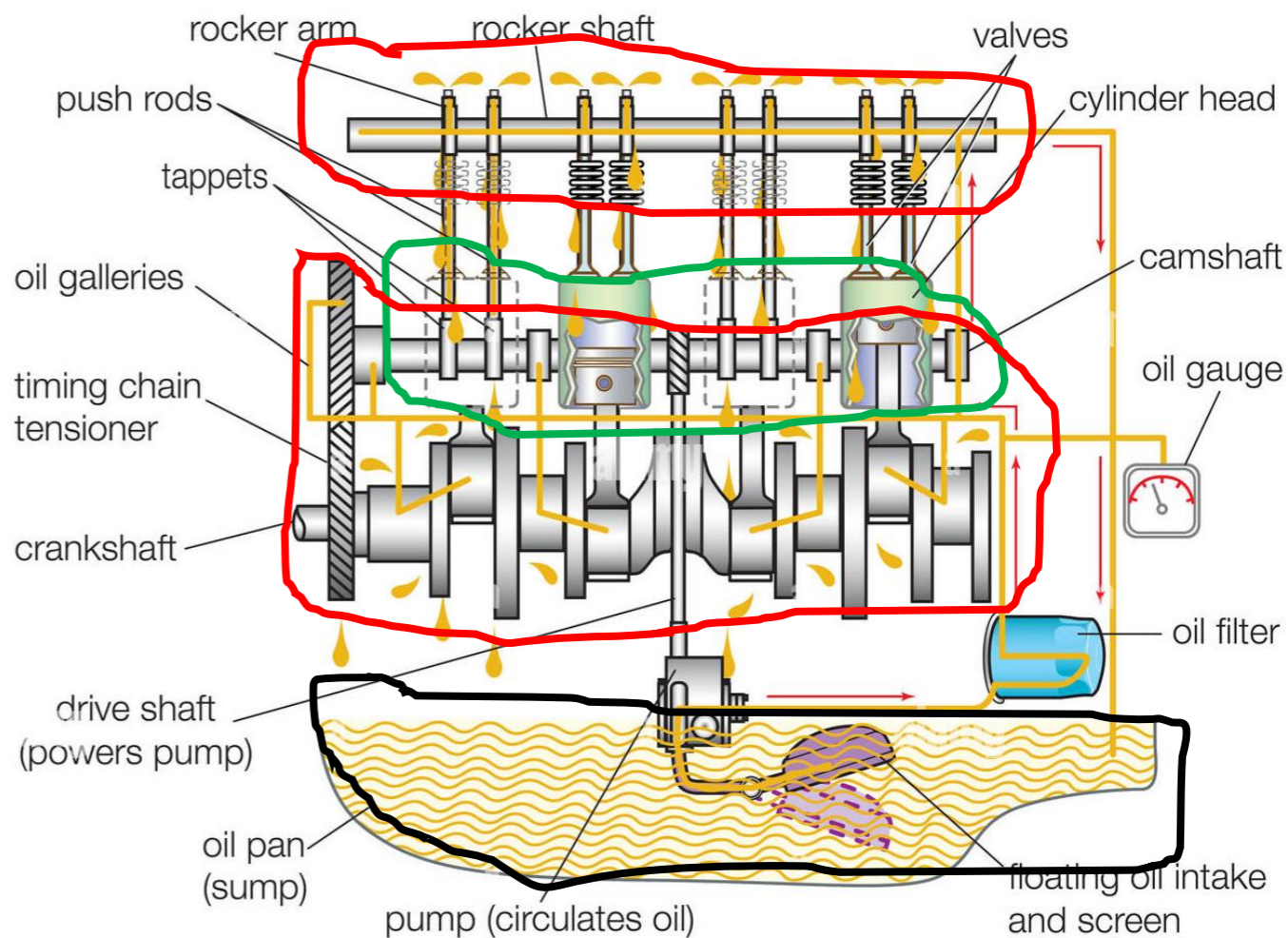
qolganlariga esa **sachratish**

va **tomchi usuli** bilan yuboriladi.

Silindr ichiga moy sachratish usulida yetkaziladi.

Porshen bilan bog'liq detallar moylanadi.

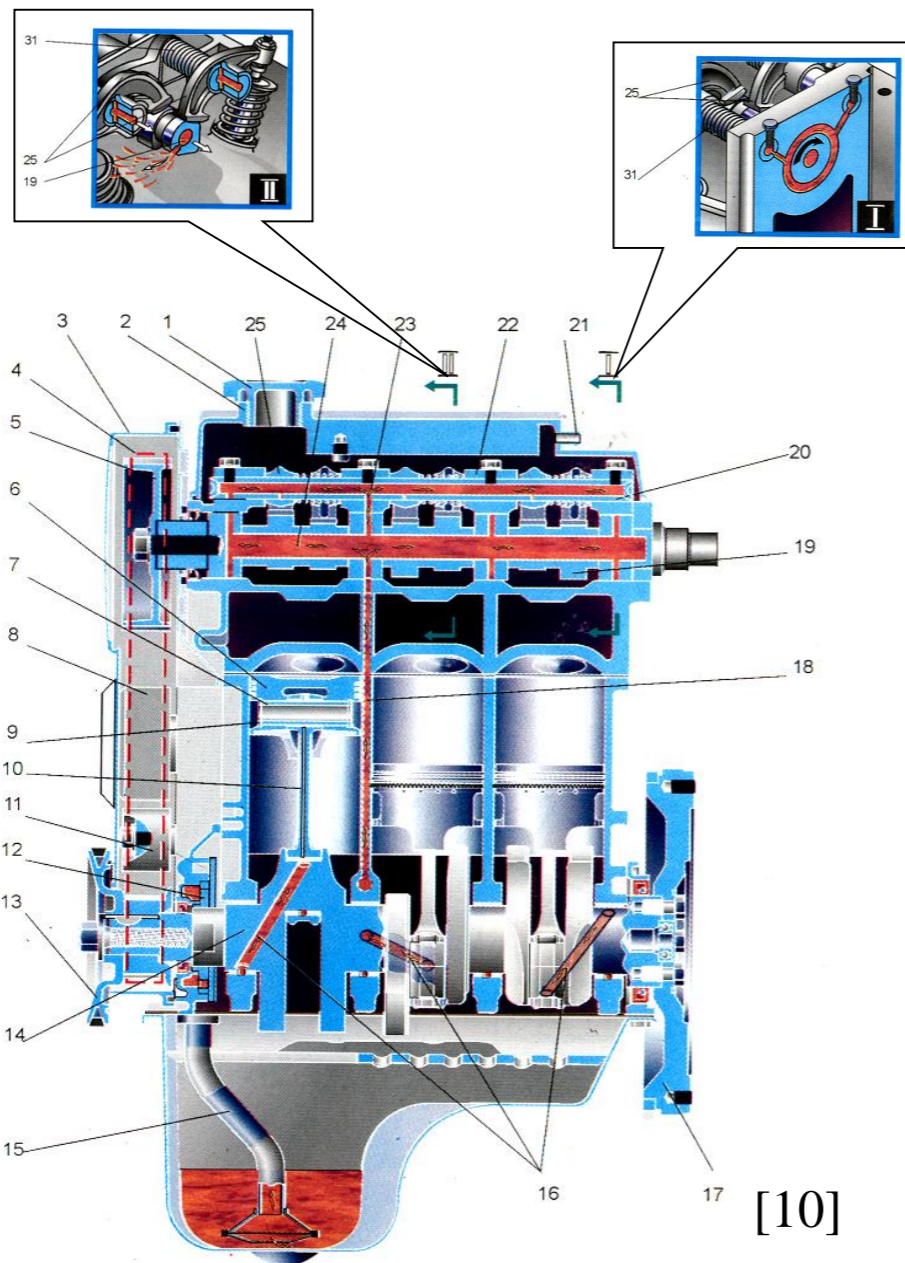
Dvigatelning tirsakli val, gaz taqsimlash vali, koromislo o'qlari bo'yinlari bosim ostida moylanadi.



[9]

Moylangan yuzadan chiqayotgan moy karterga tushadi.

Uch silindrli avtomobilning moylash tizimi

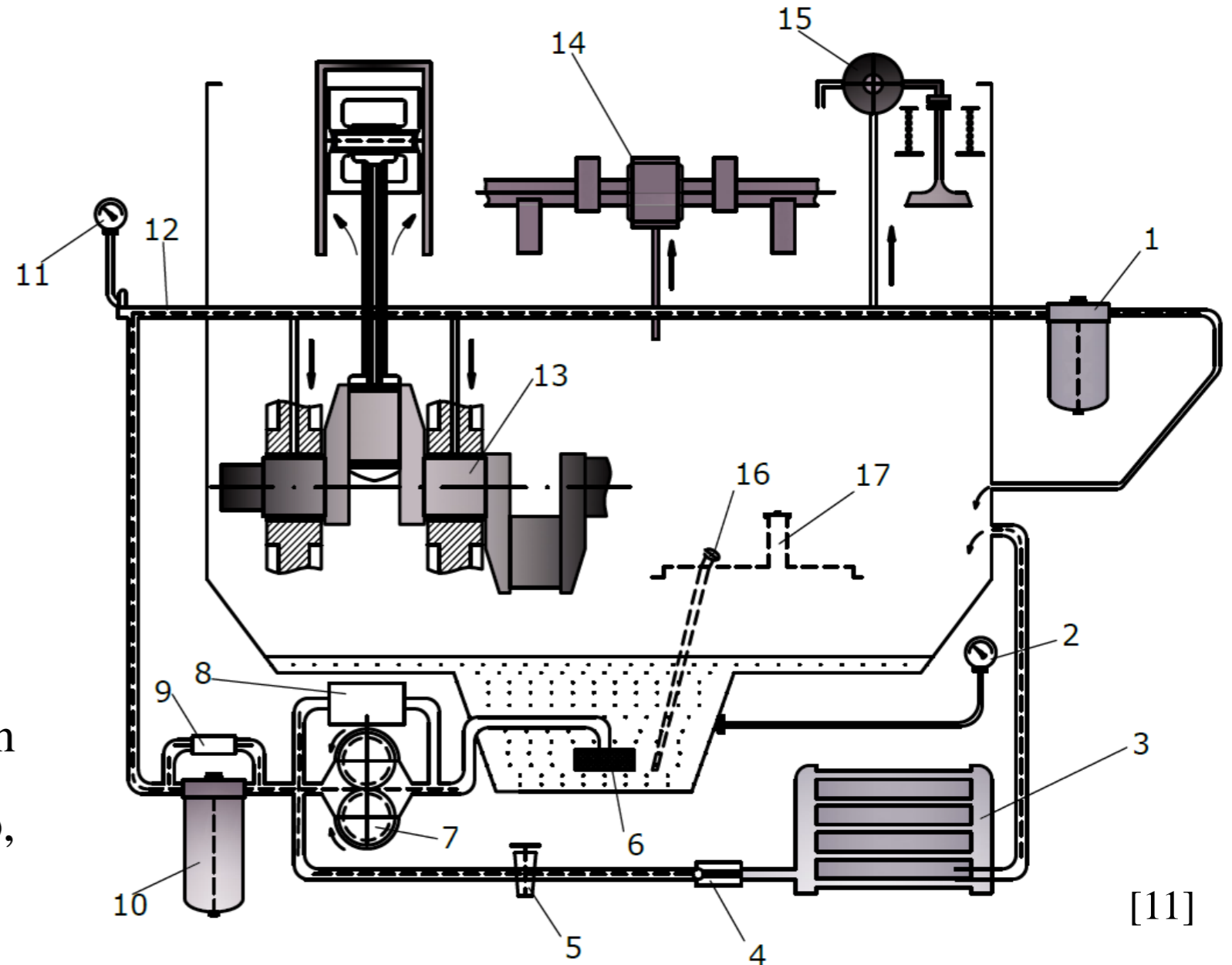


1-moy quyish bo'g'inining qopqog'i, 2-moy quyish bo'g'izi, 3-himoyalovchi qobiq, 4-taqsimlovchi val yuritmasining tishli tasmasi, 5-taqsimlash vali yuritmasining tishli shkivi, 6-orshen, 7-porshen barmog'i, 8-suv nasosi yuritmasining tishli shkivi, 9-stopor halqa, 10-shatun, 11-tishli tasmani taranglovchi qurilma, 12-moy nasosi, 13-generatorni harakatga keltiruvchi shkiv, 14-tirsakli val, 15-moy so'rgich, 16-moyni o'zak podshipnikdan shatun podshipnikga o'tkazish kanali, 17-maxovik, 18-blok kallagi magistraliga moy o'tkazish kanali, 19-taqsimlash valining kulachogi, 20-koromislolar o'qi, 21-karter gazlarini o'tkazish kanali, 22-koromislolar o'qlari tayanchining qopqog'i, 23-koromislo o'qidagi moy kanali, 24-taqsimlash validagi moy kanali, 25-koromislo, 26-reduksion klapan, 27-moy nasosining qopqog'i, 28- moy nasosining yetaklovchi shesternyasi, 29- moy nasosining yetaklanuvchi sherternyasi, 30- moy nasosining korpusi, 31-koromisloning qaytaruvchi prujinasi, 32-moy filtrining korpusi, 33-filtrlovchi element, 34-o'tkazib yuboruvchi klapan.

Moylash tizimining oddiy sxemasi

1-mayin filtr; 2-termometr;
 3-moy radiatori; 4-saqлагich klapani;
 5-jo'mrak; 6-moy qabul qilgich;
 7-moy nasosi; 8-reduksion klapan;
 9-o'tkazish klapani; 10-dag'alfiltr;
 11-manometr; 12-asosiy moy kanali;
 13-tirsakli valning o'zak bo'yinlari;
 14-taqsimlash valining bo'yinlari;
 15-koromislo o'qi; 16-moy sathini
 o'lchagich; 17-moy quyish bo'g'zi
 patrubogi.

Tizimdagi moyning bosimi **100 kPa** dan
pasayganda, saqlagich klapani berkilib,
 radiatorga moyning **o'tishini to'xtatadi**.



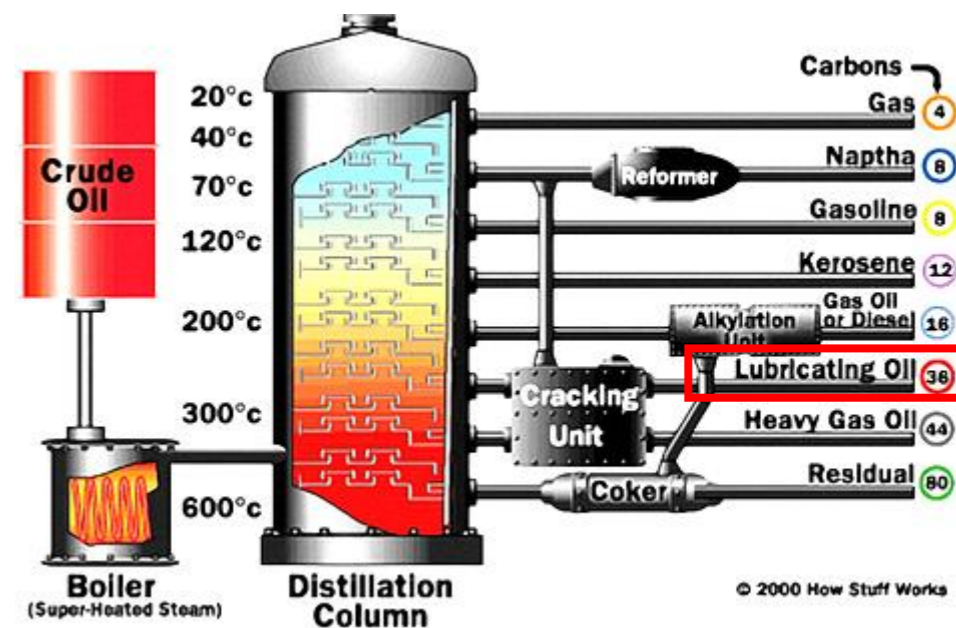
[11]

6.3. Moylash tizimida ishlatiladigan moylar.

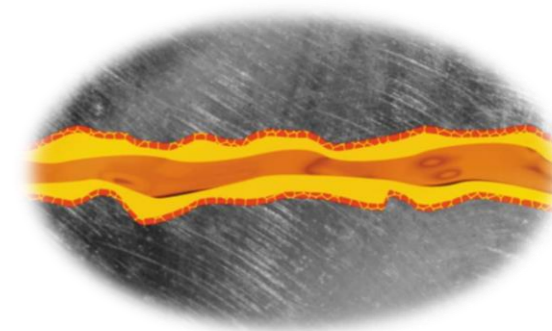
Dvigatel detallarini moylash uchun ishlatiladigan moylar mazotni qayta haydash yo‘li bilan olinadi va ular erigan aralashmalaridan tozalangan *moylar* deb ataladi.

Ishlatiladigan moyning **moylash xususiyati** ishqalanuvchi detallarning yuzalariga yupqa moy pardasini hosil qilishi

va ishqalanish paytida bo‘rtib chiqmaydigan oksidlar pardasining hosil bo‘lishini ta’minlashdan iborat.



[12]



[7]

Bu moy pardasi ishqalanuvchi detallarning bir -
biriga bevosita tegib turishiga,

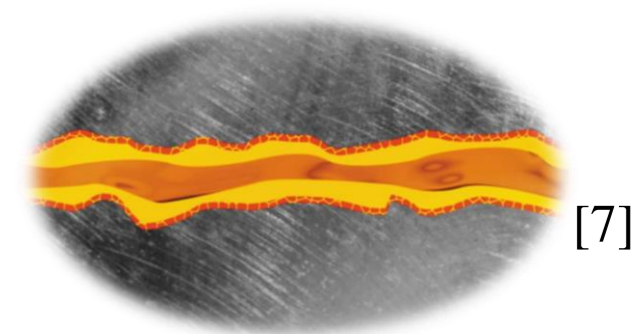
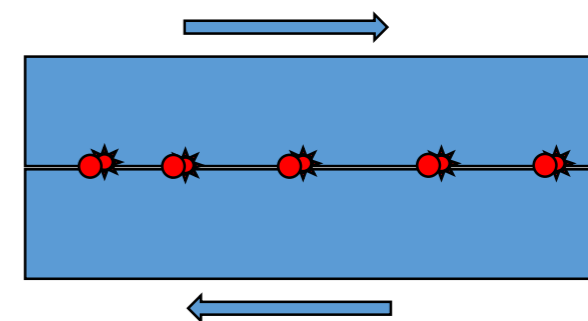
yeyilish zarrachalarining ishqalanuvchi
yuzalarining payvandlanib qolishiga

va detallarnig tez yeyilishiga yo‘l qo‘ymaydi.

Bu pardalar 100°C gacha issiqlikda ham

qovushqoqligini

va moylash xususiyatini **saqlab qolish lozim.**



Dvigatel moylari asosan quyidagilarga bo'linadi:

- An'anaviy (mineral) moylash materiallari;
- Sintetik moylash materiallari;
- Yarim-sintetik moylash materiallari.

Neft mahsuloti

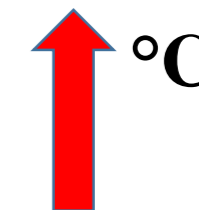
75% - 95%

Qo'shimcha
prisadkalar

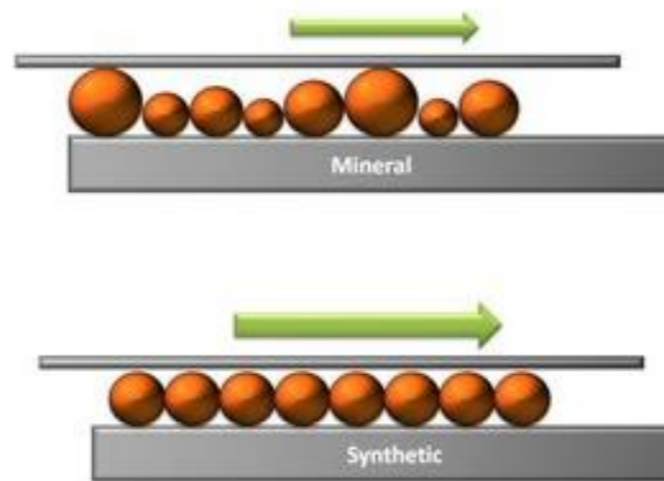
5% - 25%

Moylash xususiyati (qovushqoqligi)

Kamayadi

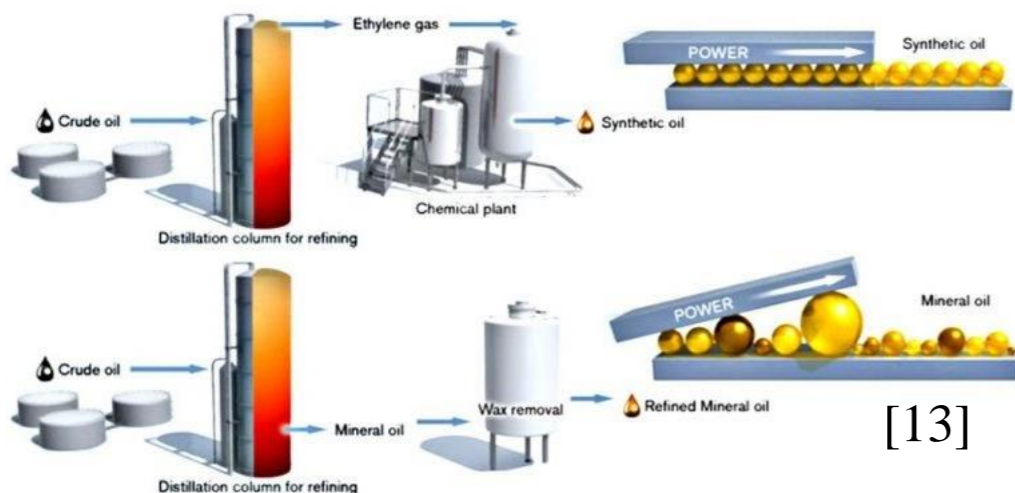


Nisbatan
kamayadi



[14]

Synthetic Oil VS Mineral Oil



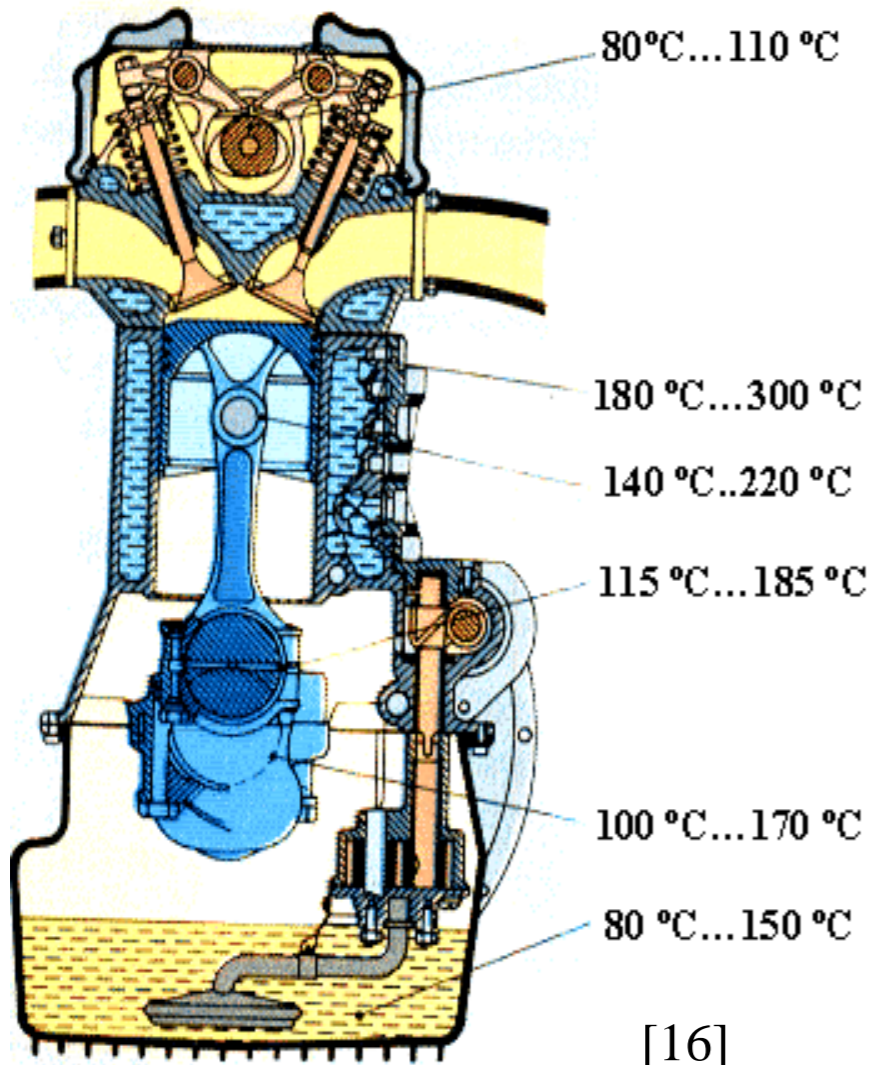
[13]

Mineral Oil	Synthetic Oil
<ul style="list-style-type: none"> ✓ Driving in urban areas, at fixed speed ✓ Short-distance driving 	<ul style="list-style-type: none"> ✓ Driving at high speed ✓ Long-distance driving

[15]



Moyning tizimdagi haroratlari



Moy ishqalanuvchi detallar qizigan yuzalarining issiqligini o‘ziga olib, ularni sovutish xususiyatiga ham ega bo‘lishi kerak.

Moyning qovushqoqligi zanglamaslik, oksidlanishga chidamliligini oshirish,

yuvib ketish hodisalarini yaxshilash,

yuqori haroratda suyulmaydigan bo‘lishi uchun

unga 3...14 % har xil tarkibli murakkab qo‘shilma qo‘shiladi.

Benzinli dvigatellar uchun ishlatiladigan moyning belgisi **AS-8** yoki **AS-10** (GOST-10514-61).

Belgidagi **A** harfi moyning avtomobil moyi ekanligini, **S** harfi **sellektiv usulda tozalanganligini**, **8** raqami esa moyning 364 K dagi qovushqoqligini bildiradi.

Raqam qancha katta bo'lsa, moyning qovushqoqligi shuncha yuqori bo'ladi.

Sovuq iqlimda ishlaydigan dvigatellarda qovushqoqligi 8 va undan past,

Issiq iqlimda ishlaydigan dvigatellarda esa qovushqoqligi 10 va undan yuqori belgili moylar ishlatiladi.



Dizel dvigatellari uchun maxsus yuqori sifatli moylar ishlatiladi.

Qishda DS-8,

Yozda DS-11 (GOST-8581-61) moylari ishlatiladi.

Avtomobilning boshqa mexanizm va ishqalanuvchi detallari uchun boshqa turli moylar ishlatiladi.



KIUT

Yengil avtomobillarda ishlatiladigan suyuqliklar va

moylovchi materiallarning sigʻimi



60 000 – 70 000 km

[17]

1,5 L NEXIA

motor - 3,8 L
 mkpp - 1,8 L
 gur - 1,0 L
 antifreeze - 6,2 L
 tormoz - 1,2 L

1,6 L

motor - 3,7 L
 mkpp - 1,8 L
 gur - 1,0 L
 antifreeze - 6,2 L
 tormoz - 1,2 L



60 000 km

1,0 L

motor - 3,2 L
 mkpp - 2,1 L
 akpp - 3,0 L
 gur - 1,0 L
 antifreeze - 4,2 L
 tormoz - 1,0 L



60 000 km

MATIZ

0,8 L

motor - 2,7 L
 mkpp - 2,1 L
 akpp - 3,0 L
 gur - 1,0 L
 antifreeze - 3,8 L
 tormoz - 1,0 L

[18]

DAMAS
0,8 L

motor - 2,7 L
 mkpp - 1,3 L
 akpp - 4,0 L
 most - 1,3 L
 antifreeze - 3,8 L
 tormoz - 1,0 L

[19]



60 000 – 70 000 km

1,25 L

motor - 3,8 L
 mkpp - 2,5 L
 akpp - 4,0 L
 gur - 1,0 L
 antifreeze - 4,5 L
 tormoz - 1,0 L

1,2 L

motor - 3,75 L
 mkpp - 2,5 L
 gur - 1,0 L
 antifreeze - 4,5 L
 tormoz - 1,0 L

SPARK

1,0 L motor - 3,75 L
 mkpp - 2,5 L
 akpp - 4,0 L
 gur - 1,0 L
 antifreeze - 4,5 L
 tormoz - 1,0 L

[20]



60 000 – 70 000 km

1,8 L

motor - 3,75 L
 mkpp - 1,8 L
 akpp - 6,9 L
 gur - 1,0 L
 antifreeze - 7,2 L
 tormoz - 0,5 L

LACETTI

1,5 L motor - 3,75 L
 mkpp - 1,8 L
 akpp - 5,8 L
 gur - 1,0 L
 antifreeze - 7,2 L
 tormoz - 0,5 L

[22]



60 000 km

1,5 L

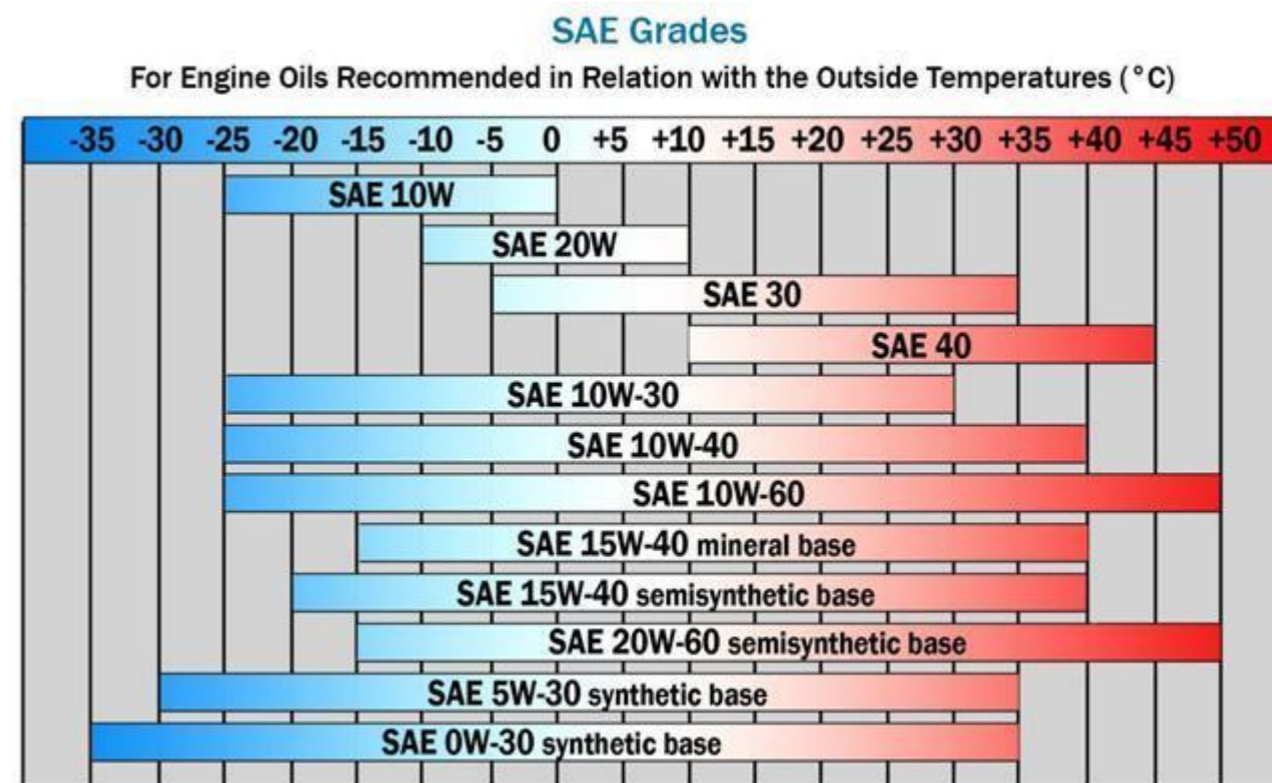
motor - 3,75 L
 mkpp - 2,0 L
 akpp - 6,0 L
 gur - 1,0 L
 antifreeze - 6,0 L
 tormoz - 1,0 L

COBALT

[21]

1911 yilda Avtomobil muhandislari jamiyati (SAE-Society of Automotive Engineers)da motor moylarini qovushqoqlik xususiyatlariga ko‘ra tasniflash uchun raqamli kodli tizimi (SAE J300 Dvigatel moyining qovushqoqligi tasnifi) yaratildi.

- Ushbu tasnif motor moylarini **0W** dan **60** gacha bo‘lgan **12 sinfga ajratadi:**
- **6 qishki** (0W, 5W, 10W, 15W, 20W, 25W)
 - **6 yozgi** (10, 20, 30, 40, 50, 60) qovushqoqlik sinflari.



[23]

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3. Boris Zhmud. “Pursuit for Better Fuel Economy: Reducing Engine Friction Helps Maxing out Miles per Gallon.” Article. May 2012. <https://www.researchgate.net/profile/Boris-Zhmud/publication/259867897/figure/fig2/AS:669548697112576@1536644257129/Estimated-energy-losses-within-the-internal-combustion-engine-This-loss-can-be-further.png>
4. Lubricating Oil Consumption. [Online Image] [Accessed on October 2014]. <https://dieselnet.com/tech/images/fuel/lube/cons/sources.jpg>
5. Engineering at Alberta Courses » Dry friction. [Online Image] [Accessed in 2017]. https://engcourses-uofa.ca/wp-content/uploads/eng130C8_1-768x256.jpg
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8. Engine lubrication system / How does it work? (3D animation). [Online Video] [Accessed on 7 December 2022]. <https://youtu.be/9lse1SfDq7M>
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13. Difference Between Synthetic Mineral Lube Oil? [Online Image] [Accessed in 2021]. <https://4.bp.blogspot.com/-pio-BKYq4Lc/W3kzub5yil/AAAAAAAAEUE/nKZsIW8SMfcqbG7fL17uZd2zNtBrSI5aACLcBGAs/w1200-h630-p-k-no-nu/synthetic-oil-mineral-oil-1024x459.jpg>
14. Motor Oil Base Stock - Select Synthetics - AMSOIL Authorized Dealer. [Online Image] [Accessed in 2020]. https://www.selectsynthetics.com/images/fig_4_synthetic_vs_mineral_oil.jpg
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21. Chevrolet Cobalt. [Online Image] [Accessed on October 2013]. https://avtomonitor.ru/wp-content/uploads/2013/10/chevrolet_cobalt-2014.jpg
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*E'TIBORINGIZ
UCHUN
RAHMAT!!!*